

DOW™ LLDPE DNDA-1082 NT 7

Linear Low Density Polyethylene Resin

The Dow Chemical Company

Message:

Injection molding

Lids

Excellent processability with good low temperature impact strength and rigidity

Very narrow molecular weight distribution

Complies with EU, No 10/2011

Complies with CANADIAN HPFB NO OBJECTION (WITH LIMITATIONS)

Complies with U.S. FDA 21 CFR 177.1520 (c)3.1a

Consult the regulations for complete details.

DOW DNDA-1082 NT 7 Linear Low Density Polyethylene (LLDPE) Resin is produced using UNIPOL™ PE Process Technology and is intended for highspeed injection molding of thin-walled parts such as downgauged lids. This resin has been designed to have an excellent balance of processability, impact strength, and rigidity.

General Information			
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
	HPFB (Canada) No Objection 2		
	Europe No 10/2011		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.933	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	160	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	52		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	16.5	MPa	ASTM D638
Fracture	8.96	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	8.0	%	ASTM D638
Fracture	50	%	ASTM D638
Flexural Modulus - 2% Secant	572	MPa	ASTM D790B
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength ¹	105	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	52.2	°C	ASTM D648
Brittleness Temperature	-20.0	°C	ASTM D746

Vicat Softening Temperature	122	°C	ASTM D1525
Melting Temperature (DSC)	125	°C	Internal method
Peak Crystallization Temperature (DSC)	113	°C	Internal method

Additional Information

根据 ASTM D 4976 进行基板模制和测试.

NOTE

1. Type s

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