# Propafilm<sup>□</sup>?RGR03/120

### Polypropylene Alloy

Innovia Films Ltd.

#### Message:

Release Film

Biaxially oriented polypropylene (BOPP) film co-extruded on both sides with surface polymers.

RGR03/120 is part of a family of release films that are designed for use in a range of industrial applications.

General Information				
Features	Excellent Printability			
	Good Impact Resistance			
	Low Temperature Impact Resistance			
	Puncture Resistant			
	Slip			
Uses	Bi-axially Oriented Film			
	Industrial Applications			
Forms	Film			
Processing Method	Blown Film			
	Coextrusion			
Di : I				
Physical	Nominal Value	Unit	Test Method	
Molding Shrinkage - Flow (129°C, 1 min)	6.0	%	Internal Method	
Mechanical	Nominal Value	Unit	Test Method	
Coefficient of Friction			ASTM D1894	
vs. Itself - Dynamic, Outside/Outside	0.25			
vs. Itself - Static, Outside/Outside	0.35			
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	3000	μm		
Secant Modulus <sup>1</sup>			ASTM D882	
1% Secant, MD	2300	MPa		
1% Secant, TD	2100	МРа		
Tensile Strength <sup>2</sup>			ASTM D882	
MD : Yield	210	MPa		
TD : Yield	170	MPa		
Tensile Elongation <sup>3</sup>			ASTM D882	
MD : Break	80	%		
TD : Break	110	%		
Yield	36.7	m²/kg	Internal Method	

1.	10%/min	
2.	50%/min	
3.	50%/min	

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