

VITAMIDE® BR13BK6544

Polyamide 6
Jackdaw Polymers

Message:

VITAMIDE® BR13BK6544 is a Polyamide 6 (Nylon 6) product filled with 15% glass fiber. It is available in Europe. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm ³	ASTM D792, ISO 1183
Water Absorption (23°C, 24 hr)	2.4	%	ASTM D570, ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	85.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	5.0	%	ASTM D638, ISO 527-2
Flexural Modulus	4400	MPa	ASTM D790, ISO 178
Flexural Stress			
--	140	MPa	ISO 178
Break	140	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	7.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	39	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	215	°C	ASTM D648, ISO 75-2/B
1.8 MPa, Unannealed	196	°C	ASTM D648, ISO 75-2/A
Peak Melting Temperature	218	°C	ASTM D2117, ISO 1218
CLTE - Flow	4.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257, IEC 60093
Dielectric Strength	40	kV/mm	ASTM D149, IEC 60243-1
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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