

# EVAL™ H171

Ethylene Vinyl Alcohol

Kuraray Co., Ltd.

## Message:

38 mol% Ethylene Vinyl Alcohol Copolymer

H171B - Pellets are lubricated to facilitate material feeding into extruder

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR)			ISO 1133
190°C/2.16 kg	1.7	g/10 min	
210°C/2.16 kg	3.4	g/10 min	
Ethylene Content	38.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	85		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2600	MPa	ISO 527-2
Tensile Stress (Break)	27.0	MPa	ISO 527-2
Tensile Strain (Break)	15	%	ISO 527-2
Flexural Modulus	4800	MPa	ISO 178
Films	Nominal Value	Unit	Test Method
Oxygen Permeability			ISO 14663-2
20°C, 0% RH	0.012	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	
20°C, 65% RH	0.014	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	
20°C, 85% RH	0.044	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	
Water Vapor Transmission Rate <sup>1</sup> (40°C, 90% RH)	0.94	g·mm/m <sup>2</sup> /atm/24 hr	ASTM E96
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	2.0	kJ/m <sup>2</sup>	ISO 179/1U
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	53.0	°C	ISO 11357-2
Melting Temperature	172	°C	ISO 11357
Peak Crystallization Temperature	148	°C	ISO 11357-3
NOTE			
1.	Procedure E		

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