Borealis PP BB125MO

Polypropylene Copolymer

Borealis AG

Message:

BB125MO is a heterophasic copolymer. This grade is a low melt flow rate grade intended for blow moulding and sheet extrusion, and features extremely good processability with improved melt strength and melt stability. As all polypropylenes, this grade shows excellent stress-cracking and chemical resistances.

This polymer is one of the IMP (improved mechanical stability) grades, and is characterized by very high stiffness without any loss of impact strength even at low temperatures.

General Information				
Features	Copolymer			
	Good Chemical Resistance			
	Good Impact Resistance			
	Good Melt Strength			
	Good Processability			
	High ESCR (Stress Crack Resist.) High Melt Stability			
	High Stiffness			
	Low Flow			
	Low Temperature Impact Resistance	e		
Uses	Corrugated Sheet			
	Industrial Applications			
	Industrial Containers			
Forms	Pellets			
Processing Method	Blow Molding			
	Sheet Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.905	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR)			ISO 1133	
190°C/5.0 kg	2.3	g/10 min		
230°C/2.16 kg	1.3	g/10 min		
230°C/5.0 kg	6.0	g/10 min		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	1300	MPa	ISO 527-2/50	
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50	
Tensile Strain (Yield)	5.0	%	ISO 527-2/50	
Flexural Modulus	1200	MPa	ISO 178	

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	7.0	kJ/m²	
23℃	50	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa.			
Unannealed)	85.0	°C	ISO 75-2/B
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	190 to 220	°C	
Cylinder Zone 2 Temp.	190 to 220	°C	
Cylinder Zone 3 Temp.	190 to 220	°C	
Cylinder Zone 4 Temp.	190 to 220	°C	
Cylinder Zone 5 Temp.	190 to 220	°C	
Melt Temperature	180 to 220	°C	
Die Temperature	180 to 220	°C	

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