

Generic PPE+PS - Mineral

Polyphenylene Ether + PS

Generic

Message:

This data represents typical values that have been calculated from all products classified as: Generic PPE+PS - Mineral
This information is provided for comparative purposes only.

General Information			
Filler / Reinforcement	Mineral filler		
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus (23°C)	2300 - 5780	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	82.2 - 126	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	90.0 - 108	°C	
Drying Time	3.5 - 4.0	hr	
Processing (Melt) Temp	250 - 304	°C	
Mold Temperature	90.0 - 90.6	°C	
Injection instructions			

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