# POTICON NT36

## Polyamide

Otsuka Chemical Co., Ltd.

#### Message:

The Poticon series features a potassium titanate micro-filler compounded in thermoplastic resins to provide outstanding micro-reinforcement and dimensional stability. The excellent surface smoothness of these compounds limits friction toward opposing materials, reducing wear and allowing for greaseless applications. Moreover, as Poticon diminishes damage toward the mold and metal die and offers excellent recyclability, it also decreases processing costs.

Advantages

Microscopic reinforcement

Superior friction sliding and wear reduction

Excellent dimensional accuracy and surface smoothness

Highly recyclable

**Applications** 

Automotive Parts (gears, bearings)

**LED Reflectors** 

Watch Parts (gears, ground plane)

Camera (image stabilization parts)

Sliding Parts (gears, wheel bearing)

Camera Module Parts

General Information

Motor Parts (cog-wheels, bearings)

NT36 Property: Dimension accuracy, Surface gloss

Features	Good Gloss High Dimensional Stability Low friction coefficient Recyclable materials							
					Uses	LEDs		
Gear								
Application in Automobile Field								
Camera application								
Bearing								
Processing Method	Injection molding							
Physical	Nominal Value	Unit	Test Method					
Specific Gravity	1.48	g/cm³	ASTM D792					
Molding Shrinkage								
Flow	0.40	%						
Transverse flow	0.90	%						
Water Absorption (Equilibrium)	0.20	%	ASTM D570					
Hardness	Nominal Value	Unit	Test Method					
Rockwell Hardness (M-Scale)	108		ASTM D785					
Mechanical	Nominal Value	Unit	Test Method					
Tensile Strength	159	MPa	ASTM D638					

Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	11900	MPa	ASTM D790
Flexural Strength	248	MPa	ASTM D790
Coefficient of Friction (vs. Steel - Dynamic)	0.53		
Abrasion Loss			
1	73.5	10^-3 mm³/N·km	
of counterpart <sup>2</sup>	0.00	10^-3 mm³/N·km	
Heat Distortion	210	°C	ASTM D648
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	25	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow	2.0E-5	cm/cm/°C	ASTM D696
Injection	Nominal Value	Unit	
Processing (Melt) Temp	260 - 280	°C	
Mold Temperature	120 - 150	°C	
Injection Pressure	40.0 - 60.0	MPa	
NOTE			
1.	Surface pressure: 1MPa		
2.	Slipping velocity: 0.3m/sec		

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