

POLYshine PBT D311 GF30

Polybutylene Terephthalate

Polykemi AB

Message:

Glass fibre-reinforced Modified

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.80	%	
Flow	0.50	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	145	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus (23°C)	7800	MPa	ISO 178
Flexural Stress	180	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	7.0	kJ/m ²	
23°C	8.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	210	°C	ISO 75-2/A
Vicat Softening Temperature	215	°C	ISO 306/B50
NOTE			
1.	120°C/hr		

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