TEDUR® L 9422-1

Polyphenylene Sulfide

ALBIS PLASTIC GmbH

Message:

TEDUR® L 9422-1 is a Polyphenylene Sulfide (PPS) product filled with 30% glass fiber. It is available in Asia Pacific, Europe, or North America. Applications of TEDUR® L 9422-1 include engineering/industrial parts and automotive.

Characteristics include:

Flame Rated

REACH Compliant

RoHS Compliant

Good Toughness

High Stiffness

General Information				
Filler / Reinforcement	Glass Fiber,30% Filler by Weight			
Additive	PTFE Lubricant (15%)			
Features	Good Wear Resistance			
	High Stiffness			
	Ultra High Toughness			
Uses	Automotive Applications			
	Bearings			
	Machine/Mechanical Parts			
Agency Ratings	EC 1907/2006 (REACH)			
RoHS Compliance	RoHS Compliant			
Physical	Nominal Value	Unit	Test Method	
Density	1.66	g/cm³	ISO 1183	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	12000	MPa	ISO 527-2	
Tensile Stress (Break)	155	MPa	ISO 527-2	
Tensile Strain (Break)	2.0	%	ISO 527-2	
Flexural Modulus	10500	MPa	ISO 178	
Flexural Stress	230	MPa	ISO 178	
Flexural Strain at Flexural Strength	2.0	%	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength	9.0	kJ/m²	ISO 179/1eA	
Charpy Unnotched Impact Strength	50	kJ/m²	ISO 179/1eU	
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (1.8 MPa, Unannealed)	275	°C	ISO 75-2/A	
Flammability	Nominal Value		Test Method	
Flame Rating			UL 94	

1.50 mm	V-0		
3.00 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	130 to 140	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	320 to 340	°C	
Mold Temperature	> 140	°C	

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Recommended distributors for this material

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