# Nycast GF

### Polyamide 6

Cast Nylons Ltd.

#### Message:

Offering improved tensile, compressive and flexural properties over conventional unfilled NYCAST grades, NYCAST GF (Glass Filled)-30% provides increased load bearing characteristics and is the choice in applications where added stiffness, rigidity and dimensional stability are required.

General Information					
Filler / Reinforcement	Glass Fiber,30% Filler by W	eight			
Features	Good Compressive Strength				
	Good Dimensional Stability				
	High Rigidity				
	High Stiffness				
	High Tensile Strength				
Uses	Automotive Applications				
	Bearings				
	Bushings				
	Construction Applications				
	Marine Applications				
	Mining Applications				
	Seals				
	Textile Applications				
	Wear Strip				
Forms	Preformed Parts				
Processing Method	Casting				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.32	g/cm³	ASTM D792		
Water Absorption			ASTM D570		
24 hr	0.50 to 0.60	%			
Saturation	1.1 to 1.2	%			
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (R-Scale)	116 to 120		ASTM D785		
Durometer Hardness (Shore D)	84 to 85		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	3790 to 5170	MPa	ASTM D638		
Tensile Strength	66.9 to 79.3	MPa	ASTM D638		
Tensile Elongation (Break)	2.0 to 5.5	%	ASTM D638		
Flexural Modulus	3450 to 3930	MPa	ASTM D790		

Flexural Strength	121 to 128	MPa	ASTM D790
Compressive Modulus	2830 to 3070	MPa	ASTM D695
Compressive Strength	117 to 121	MPa	ASTM D695
Deformation Under Load	0.400	%	ASTM D621
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	32 to 48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
Deflection Temperature Under Load  0.45 MPa, Unannealed	182 to 188	°C	ASTM D648
·	182 to 188 118 to 124	°C	ASTM D648
0.45 MPa, Unannealed			ASTM D648  ASTM D794
0.45 MPa, Unannealed 1.8 MPa, Unannealed	118 to 124	°C	
0.45 MPa, Unannealed  1.8 MPa, Unannealed  Continuous Use Temperature	118 to 124	°C	

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