

# Detectaseal® XS7H

Silicone

Precision Polymer Engineering Ltd.

Message:

Detectaseal® is the latest advance in contamination detection and containment. This unique range of metal detectable elastomer compounds has been developed specifically to meet the stringent demands of the pharmaceutical and food processing industries. Detectaseal® fragments as small as 2-3mm can be easily identified by in-line metal detection equipment used to detect product contaminated by process lines.

The Detectaseal® range includes Nitrile, EPDM, Silicone and Fluoropolymer (FKM) elastomer compounds (all FDA-compliant) available in blue and black, which allows the most appropriate material to be selected for every application.

Detectaseal® compounds can be moulded into O-rings and custom components.

Key Attributes

Early detection and containment of contamination: Reduced product loss, Increased productivity

Blue seals to assist in easy identification

Excellent mechanical properties and sealing efficiency

Exceptional oil and heat resistance

FDA-compliant (CFR21.177.2600 paragraphs A - F)

USP Class VI approved to Suffix 88 121°C

Free from animal-derived ingredients (ADI)

Typical Applications

Static sealing applications

Food processing and bakery equipment

Pharmaceutical drug manufacturing equipment

Bioscience equipment

| General Information          |                                |      |                    |
|------------------------------|--------------------------------|------|--------------------|
| Features                     | Heat resistance, high          |      |                    |
|                              | Oil resistance                 |      |                    |
|                              | Compliance of Food Exposure    |      |                    |
|                              | No kinetic components          |      |                    |
| Uses                         | Non-specific food applications |      |                    |
|                              | Seals                          |      |                    |
|                              | Drug                           |      |                    |
| Agency Ratings               | FDA 21 CFR 177.2600            |      |                    |
|                              | USP Class VI                   |      |                    |
| Appearance                   | Black                          |      |                    |
|                              | Blue                           |      |                    |
| Hardness                     | Nominal Value                  |      | Test Method        |
| IRHD Hardness                | 75                             |      | ASTM D1415, ISO 48 |
| Elastomers                   | Nominal Value                  | Unit | Test Method        |
| Tensile Stress (100% Strain) | 1.80                           | MPa  | ASTM D412, ISO 37  |
| Tensile Strength (Yield)     | 8.60                           | MPa  | ASTM D412, ISO 37  |

|  |               |      |                    |
|--|---------------|------|--------------------|
| Tensile Elongation (Break)                           | 500           | %    | ASTM D412, ISO 37  |
| Compression Set (175°C, 22 hr)                       | 19            | %    | ASTM D395, ISO 815 |
| Aging  | Nominal Value | Unit | Test Method        |
| Change in Tensile Strength in Air (175°C, 168 hr)    | 12            | %    | ASTM D412, ISO 37  |
| Change in Ultimate Elongation in Air (175°C, 168 hr) | -10           | %    | ASTM D412, ISO 37  |
| Change in IRHD Hardness in Air (175°C, 168 hr)       | -2.0          |      | ASTM D573, ISO 188 |
| Thermal  | Nominal Value | Unit |                    |
| Maximum Operating Temperature                        | 200           | °C   |                    |
| Additional Information                               |               |      |                    |
| Minimum Operating Temperature: -60°C (-76°F)         |               |      |                    |

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