

LNP™ THERMOCOMP™ RC006 compound

Polyamide 66
SABIC Innovative Plastics

Message:

LNP THERMOCOMP RC006 is a compound based on Nylon 66 resin containing Carbon Fiber. Added features of this material include: Electrically Conductive.
Also known as: LNP* THERMOCOMP* Compound RC-1006 BK8-115
Product reorder name: RC006

General Information			
Filler / Reinforcement	Carbon fiber reinforced material		
Features	Conductivity		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow: 24 hours	0.10	%	ASTM D955
Transverse flow: 24 hours	0.60	%	ASTM D955
Vertical flow direction: 24 hours	0.56	%	ISO 294-4
Flow direction: 24 hours	0.080	%	ISO 294-4
Water Absorption (24 hr, 50% RH)	0.60	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	27800	MPa	ASTM D638
--	22700	MPa	ISO 527-2/1
Tensile Strength			
Fracture	266	MPa	ASTM D638
Fracture	271	MPa	ISO 527-2
Tensile Elongation			
Fracture	1.7	%	ASTM D638
Fracture	1.9	%	ISO 527-2
Flexural Modulus			
--	18800	MPa	ASTM D790
--	21000	MPa	ISO 178
Flexural Strength			
--	407	MPa	ASTM D790
--	412	MPa	ISO 178
Coefficient of Friction			ASTM D3702 Modified
With self-dynamics	0.46		ASTM D3702 Modified
With Self-Static	0.36		ASTM D3702 Modified
Wear Factor - Washer	20.0	10^-10 in^5-min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method

Notched Izod Impact			
23°C	96	J/m	ASTM D256
23°C ²	11	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	1000	J/m	ASTM D4812
23°C ³	68	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	15.0	J	ASTM D3763
--	3.00	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	262	°C	ASTM D648
Linear thermal expansion coefficient			
Flow: -40 to 40°C	1.1E-5	cm/cm/°C	ASTM E831
Flow: -40 to 40°C	1.2E-5	cm/cm/°C	ISO 11359-2
Lateral: -40 to 40°C	4.9E-5	cm/cm/°C	ASTM E831, ISO 11359-2
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		

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