

INSTRUC TPUGF30 70D

Thermoplastic Polyurethane Elastomer

Infinity LTL Engineered Compounds

Message:

30% FIBERGLASS REINFORCED TPU

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20 to 0.40	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	70.3	MPa	ASTM D638
Flexural Modulus	3310	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	160	J/m	ASTM D256
Unnotched Izod Impact	1100 to 1200	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+17	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	4.0	hr	
Rear Temperature	188 to 213	°C	
Middle Temperature	188 to 213	°C	
Front Temperature	188 to 213	°C	
Processing (Melt) Temp	210	°C	
Mold Temperature	15.6 to 37.8	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	
Vent Depth	0.025 to 0.051	mm	

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Recommended distributors for this material

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