Royalene® 645

Ethylene Propylene Diene Terpolymer

Lion Copolymer, LLC

Message:

A High Performance Sponge Polymer Unique Features Very high Molecular weight Ultra fast curing Improved abrasion resistance High tensile strength and high tear resistance High wrinkle resistance while maintaining soft compression deflection Excellent green strength for extruded profile shape stability Rapid Banbury mixing and excellent dispersion properties Extended with a white, hydrotreated paraffinic oil Applications TPO and TPV Automotive closed cell sponge extrusions and molded sponge corners Closed cell sheet sponge Dynamic applications

General Information				
Features	Good Green Strength Ultra high molecular weight			
	Oil-filled			
	High tensile strength			
	Fast curing			
	Good tear strength Good wear resistance Medium wide molecular weight distribution			
Uses	Mixing Application in Automobile Field			
	Profile			
Appearance	White-like			
Forms	bag			
Processing Method	Extrusion			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.880	g/cm³	ASTM D792	
Mooney Viscosity ¹ (ML 1+4, 125°C)	48	MU	Internal method	
Ethylidene Norbornene (ENB) Content	8.5	wt%	Internal method	
Oil Type (Paraffinic Oil)	75.0	phr	Internal method	
Stabilizer	Non-staining			

Molecular Weight Distribution	Medium		Internal method	
Volatile Matter		wt%	Internal method	
Additional Information				
E/P weight ratio, internal standard ZS 1231: 66/34				
NOTE				
1.	Unmilled			

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