

Pinnacle PP 1120 H

Polypropylene Homopolymer

Pinnacle Polymers

Message:

21 MELT FLOW HOMOPOLYMER POLYPROPYLENE WITH NUCLEATION AND ANTISTAT FOR INJECTION MOLDING

Pinnacle Polymers Polypropylene 1120 H is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for general-purpose injection molding of cutlery, closures and thin wall containers. 1120 H contains both a nucleation and antistatic additive package.

The 1120 H product provides:

- Superior color and processing stability
- Good flow characteristics
- Low odor and taste
- Antistatic properties
- UL Listed

Pinnacle's polypropylene, as marketed by Pinnacle Polymers, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

General Information			
UL YellowCard		E130336-221935	
Additive		Antistatic	
		Nucleating Agent	
Features		Antistatic	
		Food Contact Acceptable	
		Good Color Stability	
		Good Flow	
		Good Processing Stability	
		Homopolymer	
		Low to No Odor	
		Low to No Taste	
		Nucleated	
Uses		Closures	
		General Purpose	
		Thin-walled Containers	
Agency Ratings		FDA 21 CFR 177.1520(c) 1.1a	
		UL Unspecified Rating	
Forms		Pellets	
Processing Method		Injection Molding	
Physical	Nominal Value	Unit	Test Method

Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	21	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.4	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	39.3	MPa	ASTM D638
Tensile Elongation ² (Yield, 3.20 mm, Injection Molded)	8.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (3.20 mm, Injection Molded)	1930	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (23°C, 3.20 mm, Injection Molded)	32	J/m	ASTM D256
Notched Izod Impact (Area) ⁵ (23°C, 3.20 mm, Injection Molded)	3.10	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	131	°C	ASTM D648
NOTE			
1.	Type I, 51 mm/min		
2.	Type I, 51 mm/min		
3.	Type I, 1.3 mm/min		
4.	Type I		
5.	Type I		

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