# Yuyao PPO N120A

## Polyphenylene Ether + PS

### Yuyao Tenglong Plastics Co., Ltd.

#### Message:

Electrical

Volume Resistivity

Yuyao PPO N120A is a Polyphenylene Ether + PS (PPE+PS) product. It can be processed by injection molding and is available in Asia Pacific. Typical application: Electrical/Electronic Applications. Characteristics include: Flame Rated Flame Retardant Good Dimensional Stability Good Toughness Halogen Free

| General Information                    |                            |       |             |  |  |
|--|----------------------------|-------|-------------|--|--|
| Additive                               | Flame Retardant            |       |             |  |  |
| Features                               | Flame Retardant            |       |             |  |  |
|  | Good Dimensional Stability |       |             |  |  |
|  | Good Electrical Properties |       |             |  |  |
|  | Good Flow                  |       |             |  |  |
|  | Good Toughness             |       |             |  |  |
|  | Halogen Free               |       |             |  |  |
|  | High Rigidity              |       |             |  |  |
|  | Low Shrinkage              |       |             |  |  |
|  |                            |       |             |  |  |
| Uses                                   | Connectors                 |       |             |  |  |
|  | Electrical Parts           |       |             |  |  |
|  |                            |       |             |  |  |
| Processing Method                      | Injection Molding          |       |             |  |  |
| Physical                               | Nominal Value              | Unit  | Test Method |  |  |
| Specific Gravity                       | 1.10                       | g/cm³ | ASTM D792   |  |  |
| Molding Shrinkage - Flow               | 0.50 to 0.80               | %     | ASTM D955   |  |  |
| Mechanical                             | Nominal Value              | Unit  | Test Method |  |  |
| Tensile Strength                       | 70.0                       | MPa   | ASTM D638   |  |  |
| Tensile Elongation (Break)             | 5.0                        | %     | ASTM D638   |  |  |
| Flexural Modulus                       | 4000                       | MPa   | ASTM D790   |  |  |
| Flexural Strength                      | 110                        | MPa   | ASTM D790   |  |  |
| Impact                                 | Nominal Value              | Unit  | Test Method |  |  |
| Notched Izod Impact (Area)             | 10.0                       | kJ/m² | ASTM D256   |  |  |
| Thermal                                | Nominal Value              | Unit  | Test Method |  |  |
| Deflection Temperature Under Load (1.8 |                            |       |             |  |  |
| MPa, Unannealed)                       | 120                        | °C    | ASTM D648   |  |  |

Unit

ohms∙cm

Test Method

ASTM D257

Nominal Value

2.3E+3

| Flammability           | Nominal Value | Unit | Test Method |
|------------------------|---------------|------|-------------|
| Flame Rating           |               |      | UL 94       |
| 1.60 mm                | V-0           |      |             |
| 3.20 mm                | V-0           |      |             |
| Injection              | Nominal Value | Unit |             |
| Drying Temperature     | 95.0 to 105   | °C   |             |
| Drying Time            | 4.0 to 5.0    | hr   |             |
| Processing (Melt) Temp | 190 to 255    | °C   |             |
| Mold Temperature       | 60.0 to 80.0  | °C   |             |
| Injection Pressure     | 70.0 to 100   | MPa  |             |

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