Arlon® 1287 LI

Polyetheretherketone

Greene, Tweed & Co.

Message:

Greene, Tweed offers precision plastic components for a variety of demanding semiconductor applications. These components are made from a full range of high-performance plastic materials including Arlon[®] 1287 LI, which is ideal for applications requiring exceptionally high physical properties, wear resistance and chemical compatibility.

General Information			
Filler / Reinforcement	Carbon Fiber		
Features	Good Impact Resistance		
	Good Wear Resistance		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.47	g/cm³	ASTM D792
Water Absorption (24 hr)	0.080	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	93		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	242	MPa	ASTM D638
Tensile Elongation (Break)	1.1	%	ASTM D638
Flexural Modulus - 0.5% Secant	27900	MPa	ASTM D790
Flexural Strength	345	MPa	ASTM D790
Coefficient of Friction ¹ (vs. Itself -			
Dynamic)	0.14		ASTM G77
Wear Factor	240	10^-8 mm³/N · m	ASTM G77
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
CLTE - Flow	5.10		ASTM D646
< 149°C	9.0E-6	cm/cm/°C	
> 149°C	2.2E-5	cm/cm/°C	
NOTE			
1.	PV = 12600 psi-ft/min		
1.	rv – 12000 psi-10/11111		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

