Tenac[™]-C TFC84

Acetal (POM) Copolymer

Asahi Kasei Chemicals Corporation

Message:

Tenac[™]-C TFC84 is an Acetal (POM) Copolymer product. It is available in Africa & Middle East, Asia Pacific, Europe, or North America. Applications of Tenac[™]-C TFC84 include engineering/industrial parts and housings. Characteristics include: Flame Rated Conductive Copolymer High Viscosity

General Information			
Features	Copolymer		
	Electrically Conductive		
	High Viscosity		
Uses	Bearings		
	Engineering Parts		
	Gears		
	Housings		
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Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	1.0	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.2 to 1.6	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ISO 527-2
Tensile Stress (Yield)	35.0	MPa	ISO 527-2
Tensile Strain (Break)	31	%	ISO 527-2
Flexural Modulus	2600	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	145	°C	ISO 75-2/B
1.8 MPa, Unannealed	83.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0 to 10	ohms	IEC 60093
Volume Resistivity	1.0 to 10	ohms•cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method

Flame Rating (0.750 mm)

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