

Titacon® GF920TF10

Acetal (POM) Copolymer

Titan Plastics Compounds Co., Ltd.

Message:

Titacon®GF920TF10 is a polyoxymethylene (POM) copolymer material, and its filler is 20% glass fiber reinforced material. This product is available in the Asia-Pacific region.

Titacon®The main features of the GF920TF10 are:

flame retardant/rated flame

High stiffness

high strength

Good dimensional stability

Wear-resistant

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Additive	PTFE lubricant (10%)		
Features	Good dimensional stability		
	Rigidity, high		
	High strength		
	Good wear resistance		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.60	g/cm ³	ISO 1183
Molding Shrinkage ¹ (3.00 mm)	0.40 - 1.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	110	MPa	ISO 527-2
Tensile Strain (Break)	> 3.0	%	ISO 527-2
Flexural Modulus	6500	MPa	ISO 178
Flexural Stress	170	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.5	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	135	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	3.0	hr	


Processing (Melt) Temp	170 - 200	°C
Mold Temperature	60.0 - 100	°C
Injection instructions		
Injection Pressure: 30 to 70%Injection Velocity: 20 to 50%		
NOTE		
1.	50x70x3 mm	

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