

Tecomid® NAX0 GR60 NL

Polyamide 66
Eurotec Engineering Plastics

Message:
PA6.6, 60% glass fiber reinforced, natural

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 60% filler by weight		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Appearance	Natural color		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PA6.6 GF60		
Physical	Nominal Value	Unit	Test Method
Density	1.70	g/cm ³	ISO 1183
Molding Shrinkage			Internal method
Vertical flow direction	0.70	%	Internal method
Flow direction	0.20	%	Internal method
Water Absorption (Equilibrium, 23°C, 50% RH)	1.0	%	ISO 62
Moisture Content		%	ISO 960
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	20000	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	235	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	1.5	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	16	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	260	°C	ISO 75-2/B
1.8 MPa, not annealed	255	°C	ISO 75-2/A
Vicat Softening Temperature	255	°C	ISO 306/B
Melting Temperature ¹	262	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	HB		UL 94

1.60 mm	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	80.0	°C
Drying Time	2.0 - 4.0	hr
Hopper Temperature	60.0 - 80.0	°C
Processing (Melt) Temp	270 - 300	°C
Mold Temperature	70.0 - 110	°C
Injection Rate	Fast	
Holding Pressure	50.0 - 100	MPa
Injection instructions		
Pre-drying is not necessary for materials in moisture proof closed bags.		
NOTE		
1.	10 K/min	

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