

Plaslube® AC-80/TF/2

Acetal (POM) Copolymer
Techmer Engineered Solutions

Message:

Plaslube®AC-80/TF/2 is a polyoxymethylene (POM) copolymer product. It can be processed by injection molding and is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Typical application areas are: engineering/industrial accessories.
Features include:
ROHS certification
Lubrication

General Information			
Additive	PTFE lubricant (2%)		
Features	Lubrication		
Uses	Gear		
	Bearing		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, 23°C)	58.6	MPa	ASTM D638
Flexural Modulus (23°C)	2410	MPa	ASTM D790
Flexural Strength (Break, 23°C)	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	37	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	118	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	1.0 - 2.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	177 - 188	°C	
Middle Temperature	188 - 199	°C	
Front Temperature	182 - 193	°C	
Nozzle Temperature	177 - 188	°C	
Processing (Melt) Temp	188 - 204	°C	
Mold Temperature	76.7 - 93.3	°C	
Injection Rate	Moderate-Fast		
Back Pressure	0.345 - 0.689	MPa	

Injection instructions

Screw Speed: Medium Recommendations for Molding and Tool Conditions: Well vented Moisture Content, as received: Product is packaged at 0.2% or less. Drying not normally required. Dry at 180°F for 1 to 2 hours if necessary.

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