

LIHAN® S706

Acrylonitrile Butadiene Styrene
Nanjing Lihan Chemical Co., Ltd.

Message:

LIHAN® S706 is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific. Primary characteristic: flame rated.

General Information			
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	90.0	MPa	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	6400	MPa	ISO 178
Flexural Stress	115	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	6.8	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	110	°C	ISO 75-2/B
1.8 MPa, Unannealed	101	°C	ISO 75-2/A
Melting Temperature	160	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257
Dielectric Strength	16	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	195 to 245	°C	
Mold Temperature	40.0 to 50.0	°C	

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