

# Lionpol HF-204571

Thermoplastic Elastomer  
Lion Polymers Incorporated

Message:

Lionpol HF-204571 is a Thermoplastic Elastomer (TPE) product. It is available in North America. Primary characteristic: high flow.

General Information			
Features	High Flow		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	45	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	1.3 to 1.4	%	
Across Flow	1.4 to 1.5	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	71		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	3.53	MPa	ASTM D412
Tensile Strength (Break)	9.90	MPa	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	182 to 193	°C	
Front Temperature	199 to 210	°C	
Nozzle Temperature	216 to 221	°C	
Mold Temperature	37.8 to 60.0	°C	
Back Pressure	0.552 to 1.03	MPa	

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