

# Eltex® PF6612KJ

Metallocene Linear Low Density Polyethylene  
INEOS Olefins & Polymers Europe

Message:

Eltex® PF6612KJ is a metallocene LLDPE grade produced in Europe.

Benefits & Features

Eltex® PF6612KJ is a polyethylene copolymer containing hexene-1 as the comonomer produced with a metallocene catalyst. It offers the following properties:

- High impact strength and rigidity
- Excellent optical properties
- Very good bubble stability and extrudability
- Low temperature sealing characteristics

Eltex® PF6612KJ offers high slip film with easy opening properties. Addition of other polymers, masterbatch and pigments may alter film slip and antiblock performance

Applications

Eltex® PF6612KJ has been developed for use in collation shrinkwrap, food packaging and other thin film applications where an excellent balance between film strength and rigidity is required together with good optical properties. In addition, Eltex® PF6612KJ offers easy extrudability.

General Information			
Additive	Antiblock (300 ppm) 2		
	Antioxidant		
	Erucamide Slip (1000 ppm)		
Features	Antiblocking		
	Antioxidant		
	Copolymer		
	Food Contact Acceptable		
	Good Processability		
	Hexene Comonomer		
	High Impact Resistance		
	High Rigidity		
	Low Density		
	Low Temperature Heat Sealability		
	Opticals		
	Slip		
Uses	Film		
	Food Packaging		
	Shrink Wrap		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	0.927	g/cm³	ISO 1183

Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.3	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction	< 0.30		ASTM D1894
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	µm	
Tensile Modulus			ISO 527-3
MD : 25 µm	230	MPa	
TD : 25 µm	270	MPa	
Tensile Stress			ISO 527-3
MD : Yield, 25 µm	13.0	MPa	
TD : Yield, 25 µm	13.0	MPa	
MD : Break, 25 µm	55.0	MPa	
TD : Break, 25 µm	50.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 25 µm	570	%	
TD : Break, 25 µm	690	%	
Dart Drop Impact (25 µm)	200	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 25 µm	160	g	
TD : 25 µm	560	g	
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature <sup>1</sup>	120	°C	ASTM D3418
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 µm)	65		ASTM D2457
Haze (25.0 µm)	7.0	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	190 to 230	°C	
NOTE			
1.	2nd heating		

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