

# AZR-Ecoplast 143 HDPE red 0.4

High Density Polyethylene

UrbanPlast SIA

## Message:

AZR Ecoplast 143 HDPE red 0.4 is high impact resistance in — extruder made thermoplastic polyethylene with a low temperature plastic composite profile for injection molding.

AZR Ecoplast 143 HDPE red 0.4 is controlled technology extra high impact resistance thermoplastic polyethylene with rheological properties even at low temperatures.

### Applications:

AZR Ecoplast 143 HDPE red 0.4 is designed to offer excellent stiffness, low warping, good/acceptable toughness, plasticity and good moldability (extrudability). This resin is ideally suited for injection molded crates, cases, trays, tote, containers, bins and other objects requiring high rigidity.

### Food Contact:

AZR Ecoplast 143 HDPE red 0.4 complies with EU directive 10/2011.

General Information	
Recycled Content	Yes
Features	Controlled Rheology
	Food Contact Acceptable
	Good Moldability
	Good Toughness
	High Rigidity
	High Stiffness
	Low Temperature Impact Resistance
	Low Warpage
	Recyclable Material
	Ultra High Impact Resistance
Uses	Containers
	Crates
	Rigid Packaging
Agency Ratings	EU 10/2011
	EU No 10/2011
Appearance	Red
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Density	0.950	g/cm <sup>3</sup>	ISO 1183
Apparent Density	0.51	g/cm <sup>3</sup>	ISO 60
Melt Mass-Flow Rate (MFR)			ISO 1133
190°C/2.16 kg	0.41 to 0.45	g/10 min	

190°C/5.0 kg	2.0 to 2.2	g/10 min	
Humidity - External <sup>1</sup>	0.20 to 0.40	%	Internal Method
Charpy Impact Strength	200	J/m	ISO 148
Odor - 15 estimators	1.00	points	EN 13752
<b>Hardness</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Durometer Hardness			ASTM D2240
Shore A	94		
Shore D	63		
<b>Mechanical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Tensile Modulus	> 1690	MPa	ISO 527-2
Tensile Stress (Break)	> 27.0	MPa	ISO 527-2
Tensile Strain (Break)	> 57	%	ISO 527-2
<b>Injection</b>	<b>Nominal Value</b>	<b>Unit</b>	
Processing (Melt) Temp	180 to 190	°C	
<b>NOTE</b>			
1.	Nexis fiber method		

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#### Recommended distributors for this material

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