ENSOFT SD-151-38D

Thermoplastic Elastomer

ENPLAST, a Ravago Group Company

Message:

ENSOFT SD-151-38D is a thermoplastic elastomer (TPE) product. It can be processed by extrusion or injection molding and is available in North America or Europe. The main characteristics are: good UV resistance.

| General Information | | | |
|--|-------------------------------------|-----------------------------------|-------------|
| Features | Good UV resistance | | |
| | Ozone resistance | | |
| | | | |
| Forms | Particle | | |
| Processing Method | Extrusion | | |
| | Injection molding | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 1.13 | g/cm³ | ISO 1183 |
| Hardness | Nominal Value | Unit | Test Method |
| Durometer Hardness (Shore D) | 38 | | ISO 868 |
| Elastomers | Nominal Value | Unit | Test Method |
| Tensile Stress | | | ISO 37 |
| 100% strain | 7.50 | MPa | ISO 37 |
| 300% strain | 9.00 | MPa | ISO 37 |
| Tensile Stress (Break) | 12.5 | MPa | ISO 37 |
| Tensile Elongation (Break) | 550 | % | ISO 37 |
| Compression Set | | | ASTM D395B |
| 23°C, 22 hr | 45 | % | ASTM D395B |
| 70°C, 22 hr | 61 | % | ASTM D395B |
| Additional Information | | | |
| The value listed as Density, ISO 1183, v | vas tested in accordance with ISO 2 | 781.Ozone Resistance, ISO 1431: N | lo Crack |
| Injection | Nominal Value | Unit | |
| Rear Temperature | 150 - 160 | °C | |
| Front Temperature | 170 - 180 | °C | |
| Nozzle Temperature | 185 - 190 | °C | |
| Processing (Melt) Temp | 190 - 200 | °C | |
| Mold Temperature | 10.0 - 50.0 | °C | |
| Screw L/D Ratio | 20.0:1.0 | | |
| Screw Compression Ratio | 2.5:1.0 | | |
| Extrusion | Nominal Value | Unit | |
| Drying Temperature | 90.0 | °C | |

Drying Time 1.0 hr

Extrusion instructions

Machine Capacity, 30 mm cylinder diameter: 15 to 20 kg/hrMachine Capacity, 45 mm cylinder diameter: 60 to 85 kg/hrMachine Capacity, 60 mm cylinder diameter: 100 to 150 kg/hrMachine Capacity, 90 mm cylinder diameter: 225 to 300 kg/hr

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



Page 2