

MAJORIS AE267 - 8229

Polypropylene Copolymer

AD majoris

Message:

AE267 - 8229 is a black mineral filled, low melt flow rate polypropylene copolymer with a good stiffness, a very high level of impact strength and UV stabilized .

APPLICATIONS

AE267 - 8229 is recommended for the extrusion of profiles (building, electrical, furniture and construction profiles or pipes). Products made from this material show a high dimensional stability and low process shrinkage.

General Information			
Filler / Reinforcement	Mineral		
Additive	UV Stabilizer		
Features	Copolymer		
	Good Dimensional Stability		
	Good Stiffness		
	Good UV Resistance		
	High Impact Resistance		
	Low Flow		
	Low Shrinkage		
	Recyclable Material		
Uses	Building Materials		
	Construction Applications		
	Electrical/Electronic Applications		
	Furniture		
	Piping		
	Profiles		
Appearance	Black		
Forms	Pellets		
Processing Method	Extrusion		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.60	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2290	MPa	ISO 527-2/1
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50
Tensile Strain (Break)	130	%	ISO 527-2/50

Flexural Modulus ¹	2100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	34	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Cylinder Zone 1 Temp.	190 to 230	°C	
Cylinder Zone 3 Temp.	190 to 230	°C	
Cylinder Zone 5 Temp.	190 to 230	°C	
Melt Temperature	200 to 230	°C	
Head Temperature	200 to 230	°C	
Die Temperature	200 to 230	°C	
NOTE			

1. 2.0 mm/min

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