Durez® 32824

Phenolic

Sumitomo Bakelite North America, Inc.

Message:

Durez 32824 is a one-step phenolic resin in solvent.

Durez 32824 is recommended for use in the manufacture of clutch facings and other friction applications.

General Information			
Uses	Automotive Applications		
Physical	Nominal Value	Unit	Test Method
Moisture Content - Karl Fischer	< 3.5	%	Internal Method
рН	8.3		Internal Method
N.V. ¹	50	%	Internal Method
Water Tolerance	50	%	Internal Method
Thermoset	Nominal Value	Unit	Test Method
Thermoset Mix Viscosity (25°C)	138	сР	Internal Method
Post Cure Time (150°C)	0.028	hr	
NOTE			
1.	1 hr, forced air		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

