I. Stern SH432HG

High Impact Polystyrene

I. STERN & CO. INC.

Message:

Polystyrene SH432HG - High Impact Polystyrene Extrusion Grade

Features

Good processing characteristics

Excellent Toughness and environmental stress cracking

High Gloss

Applications

Thermoformed containers and lids for food packaging

Custom extruded sheet

General Information

ABS Replacement

Features	Good Processability			
	Good Toughness			
	High ESCR (Stress Crack Resist.)			
	High Gloss			
	High Impact Resistance			
Uses	Containers			
	Food Packaging			
	Lids			
	Sheet			
Processing Method	Extrusion			
	Thermoforming			
Physical	Nominal Value	Unit	Test Method	
Melt Mass-Flow Rate (MFR)	3.5	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	24.1	MPa	ASTM D638	
Tensile Elongation (Break)	55	%	ASTM D638	
Flexural Modulus	2140	MPa	ASTM D790	
Flexural Strength (Yield)	43.4	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	170	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	97.8	°C	ASTM D1525	
Flammability	Nominal Value		Test Method	
Flame Rating			UL 94	
1.50 mm	НВ			

3.00 mm	НВ	
Optical	Nominal Value	Test Method
Gloss	90	ASTM D2457

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