Ultramid® B36 LN 01

Polyamide 6

BASF Corporation

Message:

Ultramid B36 LN 01 is a PA6 grade intermediate to high viscosity that is well suited for the production of cast and blown film. Clarity and thermoformability are enhanced by the incorporation of nucleating and slip agent.

General Information			
Additive	Nucleating Agent		
	Slip		
Features	Medium-high Viscosity		
	Nucleated		
	Oil Resistant		
	Slip		
Uses	Cast Film		
	Film		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Processing Method	Blown Film		
	Cast Film		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Density	1.12 to 1.15	g/cm³	ISO 1183
Apparent Density	0.70	g/cm³	
Water Absorption			ISO 62
Saturation, 23°C	9.5	%	
Equilibrium, 23°C, 50% RH	2.6	%	
Viscosity Number (96% H2SO4 (Sulphuric	210	3/	150 207
Acid))	218	cm³/g	ISO 307
Moisture Content	0.060	%	ISO 15512
Relative Viscosity - 1% in 96% Sulfuric Acid	3.49 to 3.71		ISO 307
Pellet Shape	cylindrical		
Pellet Size	2.00 to 2.50	mm	T 110 11
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146

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