

Cadence™ GS3

Copolyester
Eastman Chemical Company

Message:

Eastman Cadence™ GS3 is a high-melt-strength amorphous copolyester for film calendering. Calendered films made of Eastman Cadence™ copolyesters are non-crystallizing, are halogen-free, offer wide calendering and thermoforming windows and have good low-temperature toughness. They are cooperative in secondary operations such as solvent-bonding, lamination, decoration, cold-forming, punching/cutting and embossment. Eastman Cadence™ resins require no pre-drying or additional stabilizers.

This product has been GREENGUARD INDOOR AIR QUALITY CERTIFIED®.

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This product has been CRADLE TO CRADLE CERTIFIED Silver.

The CRADLE TO CRADLE CERTIFIED Mark is a registered certification mark used under license through McDonough Braungart Design Chemistry (MBDC). MBDC is a global sustainability consulting and product certification firm. The CRADLE TO CRADLE® framework moves beyond the traditional goal of reducing the negative impacts of commerce ('eco-efficiency'), to a new paradigm of increasing its positive impacts ('eco-effectiveness'). At its core, Cradle to Cradle design perceives the safe and productive processes of nature's 'biological metabolism' as a model for developing a 'technical metabolism' flow of industrial materials. Product components can be designed for continuous recovery and reutilization as biological and technical nutrients within these metabolisms. For more information about MBDC and to obtain printable certificates for Eastman Copolyesters, visit www.mbdc.com. Choose Eastman Chemical Company under Company Name in C2C Certified products to display a list of our products.

General Information			
Features	Amorphous		
	Good Melt Strength		
	Halogen Free		
	Low Temperature Toughness		
Uses	Bags		
	Film		
	Flooring Maintenance/Repair		
	Furniture		
	Labels		
	Laminates		
	Packaging		
	Shrink Wrap		
Forms	Pellets		
Processing Method	Calendering		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm ³	ASTM D1505
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	69.0	°C	
1.8 MPa, Unannealed	62.0	°C	
Glass Transition Temperature	80.0	°C	DSC
Vicat Softening Temperature	81.0	°C	ASTM D1525
CLTE - Flow (23°C)	4.2E-5	cm/cm/°C	ASTM D696
Specific Heat			DSC
60°C	1300	J/kg/°C	
100°C	1700	J/kg/°C	
150°C	1800	J/kg/°C	
200°C	2000	J/kg/°C	
250°C	2100	J/kg/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.3E+16	ohms	ASTM D257
Volume Resistivity (23°C)	7.1E+16	ohms·cm	ASTM D257
Dielectric Strength ¹ (23°C)	15	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
23°C, 1 kHz	2.54		
23°C, 1 MHz	2.43		
Dissipation Factor			ASTM D150
23°C, 1 kHz	0.025		
23°C, 1 MHz	0.019		
Arc Resistance	135	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	24	%	ASTM D2863
NOTE			
1.	500 V/sec, Method A (Short-Time)		

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