

# Eltex® PF6212LA

Metallocene Linear Low Density Polyethylene

INEOS Olefins & Polymers Europe

## Message:

Eltex® PF6212LA is a metallocene LLDPE grade produced in Europe

### Benefits & Features

Eltex® PF6212LA is a polyethylene copolymer containing hexene-1 as the comonomer produced with a metallocene catalyst. It offers the following properties:

- Extremely high impact strength
- Excellent optical properties
- Very good bubble stability and extrudability
- Low temperature sealing characteristics

### Applications

Eltex® PF6212LA has been developed for use in food packaging and other thin film applications where excellent mechanical and optical performance is required. In addition, Eltex® PF6212LA is a version intended for lamination applications.

If corona treatment is necessary, the level should normally be in the range 38-48 mN/m.

| General Information                       |                                  |                   |             |
|---|----------------------------------|-------------------|-------------|
| Additive                                  | Antioxidant                      |                   |             |
| Features                                  | Antioxidant                      |                   |             |
|   | Copolymer                        |                   |             |
|   | Food Contact Acceptable          |                   |             |
|   | Good Processability              |                   |             |
|   | Hexene Comonomer                 |                   |             |
|   | High Impact Resistance           |                   |             |
|   | Low Density                      |                   |             |
|   | Low Temperature Heat Sealability |                   |             |
|   | Opticals                         |                   |             |
| Uses                                      | Film                             |                   |             |
|   | Food Packaging                   |                   |             |
|   | Laminates                        |                   |             |
| RoHS Compliance                           | Contact Manufacturer             |                   |             |
| Processing Method                         | Film Extrusion                   |                   |             |
|   | Laminating                       |                   |             |
| Physical                                  | Nominal Value                    | Unit              | Test Method |
| Density (23°C)                            | 0.919                            | g/cm <sup>3</sup> | ISO 1183    |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 1.3                              | g/10 min          | ISO 1133    |
| Films                                     | Nominal Value                    | Unit              | Test Method |
| Film Thickness - Tested                   | 25                               | µm                |             |
| Tensile Modulus                           |                                  |                   | ISO 527-3   |

| 1% Secant, MD : 25 $\mu\text{m}$      | 180           | MPa  |             |
|---------------------------------------|---------------|------|-------------|
| 1% Secant, TD : 25 $\mu\text{m}$      | 200           | MPa  |             |
| Tensile Stress                        |               |      | ISO 527-3   |
| MD : Yield, 25 $\mu\text{m}$          | 9.00          | MPa  |             |
| TD : Yield, 25 $\mu\text{m}$          | 10.0          | MPa  |             |
| MD : Break, 25 $\mu\text{m}$          | 65.0          | MPa  |             |
| TD : Break, 25 $\mu\text{m}$          | 60.0          | MPa  |             |
| Tensile Elongation                    |               |      | ISO 527-3   |
| MD : Break, 25 $\mu\text{m}$          | 550           | %    |             |
| TD : Break, 25 $\mu\text{m}$          | 670           | %    |             |
| Dart Drop Impact (25 $\mu\text{m}$ )  | > 1000        | g    | ASTM D1709A |
| Elmendorf Tear Strength               |               |      | ASTM D1922  |
| MD : 25 $\mu\text{m}$                 | 200           | g    |             |
| TD : 25 $\mu\text{m}$                 | 440           | g    |             |
| Thermal                               | Nominal Value | Unit | Test Method |
| Peak Melting Temperature <sup>1</sup> | 105 to 118    | °C   | ASTM D3418  |
| Optical                               | Nominal Value | Unit | Test Method |
| Gloss (45°, 25.0 $\mu\text{m}$ )      | 65            |      | ASTM D2457  |
| Haze (25.0 $\mu\text{m}$ )            | 7.0           | %    | ASTM D1003  |
| Extrusion                             | Nominal Value | Unit |             |
| Melt Temperature                      | 190 to 230    | °C   |             |
| NOTE                                  |               |      |             |
| 1.                                    | 2nd heating   |      |             |

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