Yuyao PA 03ML30

Polyamide 66/6 Copolymer

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PA 03ML30 is a Polyamide 66/6 Copolymer (Nylon 66/6) product. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PA 03ML30 include electrical/electronic applications, appliances, automotive and tools. Characteristics include: Flame Rated Flame Retardant Good Processability Halogen Free Heat Resistant

General Information				
Additive	Flame Retardant			
Features	Flame Retardant			
	Good Electrical Properties			
	Good Processability			
	Halogen Free			
	High Heat Resistance			
	High Strength			
Uses	Appliance Components			
	Automotive Under the Hood			
	Communication Applications			
	Computer Components			
	Connectors			
	Electrical Parts			
	Power/Other Tools			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.35	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	120	MPa	ASTM D638	
Tensile Elongation (Break)	5.0	%	ASTM D638	
Flexural Modulus	6300	MPa	ASTM D790	
Flexural Strength	150	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (Area)	10.0	kJ/m²	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	

Deflection Temperature Under Load (1.8			
MPa, Unannealed)	170	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 95.0	°C	
Drying Time	5.0 to 8.0	hr	
Processing (Melt) Temp	220 to 270	°C	
Mold Temperature	40.0 to 80.0	°C	
Injection Pressure	80.0 to 100	MPa	

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