

Axiall PVC 8644

Flexible Polyvinyl Chloride

Axiall Corporation

Message:

General purpose extrusion compound. Forms a good bond with rigid PVC in co-extrusion applications.

General Information			
Features	General Purpose		
Uses	General Purpose		
Processing Method	Coextrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	64		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
--	11.7	MPa	
100% Strain	3.79	MPa	
Tensile Elongation (Break)	350	%	ASTM D638
Extrusion	Nominal Value	Unit	
Melt Temperature	166	°C	

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