

AKROTEK® PEEK natural (4447)

Polyetheretherketone
AKRO-PLASTIC GmbH

Message:

AKROTEK® PEEK natural (4447) is an unreinforced, medium-viscosity polyetheretherketone
Applications are mainly elements in the automotive-, aeronautical-, industrial- and medical engineering that require low friction and wear values in a temperature environment above 150°C

General Information			
Features	Good Wear Resistance		
	Low Friction		
	Medium Viscosity		
Uses	Aerospace Applications		
	Automotive Applications		
	Industrial Applications		
	Medical/Healthcare Applications		
Appearance	Natural Color		
Resin ID (ISO 1043)	PEEK		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.29	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3700	MPa	ISO 527-2/1
Tensile Stress (Yield)	100	MPa	ISO 527-2/50
Tensile Strain (Break)	> 25	%	ISO 527-2/50
Flexural Modulus ¹	3800	MPa	ISO 178
Flexural Stress ²	155	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Melting Temperature ³	342	°C	DIN EN 11357-1
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	V-0		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	10 K/min, DSC		

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