PRISM™ EP2400

Epoxy; Epoxide

Cytec Industries Inc.

Message:

PRISM™ EP2400 is a single part, 180°C (356°F) curing, toughened liquid epoxy resin system offering simple and flexible processing with the damage tolerance required for composite primary structure.

The value of resin infusion is the ability to design complex geometric parts while leveraging a unitized structure which ultimately leads to a reduction in weight, lower part counts and the elimination of many post-manufacturing processes. The growth in resin infusion drives the demand for new resin and textile solutions which exhibit increased toughness and improved processability.

PRISM EP2400 has an optimized low viscosity/temperature profile allowing injections at temperatures from 70°C (158°F) without the need for excessive heating of resin transfer pipework or high injection pressures. After injection, the resin viscosity decreases to below 20 cP, helping to ensure full fiber wetting.

PRISM EP2400 offers a dry Tg (storage modulus intercept) of 179°C (354°F) and an exceptional wet Tg of 163°C (325°F) following a two-hour cure at 180°C (356°F).

Suggested Applications:

Primary structure applications requiring superior toughness, low viscosity and extended pot-life

Stringer Stiffened Box Covers

Fuselage and Window Frames

Pressure Bulkheads

Passenger and Cargo Door Structures

Engine Containment Cases

Hinge/Brackets/Fittings

General Information							
Features	Flame Retardant						
	Good Compressive Strength						
	Good Processability						
	Good Toughness Heat Cure Low Smoke Emission Low Viscosity						
				Uses	Aerospace Applications		
					Fittings		
Protective Coverings							
Structural Parts							
Forms	Fabric						
Physical	Nominal Value	Unit					
Specific Gravity ¹	1.24	g/cm³					
Mechanical	Nominal Value	Unit					
Tensile Modulus ²	3380	MPa					
Tensile Strength ³	95.1	MPa					
Tensile Elongation ⁴ (Break)	7.2	%					
Flexural Modulus ⁵	3590	МРа					
Flexural Strength ⁶	164	MPa					

Thermal	Nominal Value	Unit
Glass Transition Temperature ⁷	179	°C
CLTE - Flow ⁸	6.1E-5	cm/cm/°C
NOTE		
1.	Neat Resin	
2.	Neat Resin	
3.	Neat Resin	
4.	Neat Resin	
5.	Neat Resin	
6.	Neat Resin	
7.	Neat Resin, Dry	
8.	Neat Resin	

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