

# RTP 2700-60A

Thermoplastic Elastomer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.  
-Preliminary Product Data per RTP Co.-

General Information			
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.948	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	68.9	MPa	ASTM D638
Tensile Strength	3.79	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	68.9	MPa	ASTM D790
Flexural Strength	0.689	MPa	ASTM D790
Additional Information			
Tensile Elongation, ASTM D-638: 10+%			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.030	%	
Suggested Max Regrind	20	%	
Rear Temperature	163 - 232	°C	
Middle Temperature	163 - 232	°C	
Front Temperature	163 - 232	°C	
Mold Temperature	15.6 - 65.6	°C	
Injection Pressure	68.9 - 103	MPa	
Back Pressure	0.345	MPa	
Clamp Tonnage	4.1 - 8.3	kN/cm <sup>2</sup>	

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Recommended distributors for this material

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