# ISPLEN® PB 141 G2M

### Polypropylene Impact Copolymer

#### **REPSOL**

#### Message:

Isplen® PB 141 G2M is a low-medium fluidity heterophasic copolymer with specific structural modifications intended for injection moulding applications that combine a very high impact strength, moderate stiffness and good processability.

Among other technical advantages Isplen® PB 141 G2M offers:

Highly suitable for manufacturing of articles with high strength at very low temperatures.

Easy flow enables to fill moulds with complex geometry or big articles that is not common in a grade with this melt flow rate.

Low warpage and high dimensional stability.

TYPICAL APPLICATIONS

Isplen® PB 141 G2M characteristics performs a grade particularly designed for technical components and containers exposed to heavy loads: heavy duty crates, suitcase shells, professional organizers, automotive components, extra high impact battery boxes and industrial components (sports, leisure, packaging...)

General Information				
Features	Food Contact Acceptable			
	Good Dimensional Stability			
	Good Moldability			
	Good Processability  Good Stiffness			
	Low Warpage			
	Medium Flow			
	Ultra High Impact Resistance			
Uses	Automotive Applications			
	Battery Cases			
	Crates			
	Industrial Applications			
	Luggage			
	Packaging			
	Sporting Goods			
Agency Ratings	EU Food Contact, Unspecified Rating			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.905	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.5	g/10 min	ISO 1133	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore D)	60		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	

Flexural Modulus	1000	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	22	kJ/m²	ISO 180
Unnotched Izod Impact Strength (-20°C)	80	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	140	°C	ISO 306/B

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#### Recommended distributors for this material

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