

Grilamid® L 20 L

Polyamide 12

EMS-GRIVORY

Message:

Grilamid® L 20 L is a Polyamide 12 (Nylon 12) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion.

Important attributes of Grilamid® L 20 L are:

Flame Rated

RoHS Compliant

Good UV Resistance

Medium Viscosity

UV Stabilized

Typical applications include:

Automotive

Consumer Goods

Electrical/Electronic Applications

Engineering/Industrial Parts

Hose/Tubing

General Information				
Additive		UV Stabilizer		
Features		Good UV Resistance		
		Medium Viscosity		
Uses		Automotive Applications		
		Consumer Applications		
		Electrical/Electronic Applications		
		Engineering Parts		
		Hydraulic Applications		
		Industrial Applications		
		Pneumatic Applications		
		Power/Other Tools		
		Sporting Goods		
		Tubing		
		Wire & Cable Applications		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Extrusion		
Multi-Point Data		Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.01	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.80	--	%	

Flow	0.80	--	%	
Water Absorption				ISO 62
Saturation, 23°C	1.5	--	%	
Equilibrium, 23°C, 50% RH	0.70	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Shore Hardness (Shore D, 15 sec)	--	70		ISO 868
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1400	1100	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield	45.0	40.0	MPa	
Break	50.0	50.0	MPa	
Tensile Strain (Yield)	5.0	12	%	ISO 527-2
Nominal Tensile Strain at Break	> 50	> 50	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	--	4.0	kJ/m ²	
23°C	--	8.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	130	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	50.0	--	°C	ISO 75-2/A
Continuous Use Temperature				Internal Method
-- ¹	80.0 to 110	--	°C	
-- ²	150	--	°C	
Melting Temperature ³	178	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.2E-4	--	cm/cm/°C	
Transverse	1.4E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	--	1.0E+13	ohms · cm	IEC 60093
Electric Strength	--	32	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method

Flammability Classification (0.800 mm)	HB	--	IEC 60695-11-10, -20
Additional Information	Dry	Conditioned	Test Method
ISO Type	PA12, MHL, 18 – 010	--	ISO 1874

NOTE			
1.	Long Term		
2.	Short Term		
3.	10°C/min		

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