

RTP 2563

Polycarbonate + ABS

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Stainless steel fiber, 20% filler by weight		
Features	Electromagnetic shielding (EMI)		
	Electrostatic discharge protection		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.20 - 1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	2760	MPa	ASTM D638
Tensile Strength	52.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	6.0	%	ASTM D638
Flexural Modulus (Injection Molded)	3450	MPa	ASTM D790
Flexural Strength (Injection Molded)	93.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	64	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded)	110	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+4	ohms	ASTM D257
Volume Resistivity	10	ohms · cm	ASTM D257

Additional Information

Static Decay MIL-PRF-81705D, FTMS-4046.1: <2 sec

Injection	Nominal Value	Unit
Rear Temperature	232 - 266	°C
Middle Temperature	232 - 266	°C
Front Temperature	232 - 266	°C
Mold Temperature	52.0 - 93.0	°C
Injection Pressure	69.0 - 103	MPa

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Recommended distributors for this material

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