Diamond HIPS HI-850HG

High Impact Polystyrene

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Message:

DIAMOND HI-850: General Purpose High Impact "High Gloss" Polystyrene is unique in that it has excellent gloss properties. Good melt flow and good dimensional stability during molding. It gives excellent balance of toughness and strength for injection molded styling parts of appliances. Regarding requirements of good gloss.

General Information				
Features	General Purpose			
	Good Dimensional Stability			
	Good Flow			
	Good Moldability			
	Good Stiffness			
	Good Strength			
	Good Toughness			
	High Gloss			
	High Impact Resistance			
Uses	Appliance Components			
	Cups			
	Disposable Tableware			
	Electrical/Electronic Applications			
	General Purpose			
	Household Goods			
	Medical Devices			
	Sanitary Products			
	Stationary Supplies			
	Toys			
Appearance	Clear - Blue Tint			
Forms	Pellets			
Processing Method	Injection Molding Nominal Value	I Inda		
Physical Specific Consists	1.04	Unit g/cm ³		
Specific Gravity				
Melt Mass-Flow Rate (MFR) (230°C/1.2 kg)	5.0	g/10 min	Toot Mathad	
Mechanical Tangila Strangth (Viold)	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	21.6	MPa	ASTM D638	
Tensile Elongation (Break)	50	% MD-	ASTM D638	
Flexural Modulus	31.9	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	

Notched Izod Impact	120	J/m	ASTM D256
Gardner Impact	12.7	J	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.	.45		
MPa, Unannealed)	92.0	°C	ASTM D648
Vicat Softening Temperature			

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