

# RTP 301 Z

Polycarbonate  
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.  
RTP 300 Z Series are glass fiber reinforced polycarbonate. They contain FDA compliant glass fiber, in that the components of the sizing on the glass fiber are on the FDA GRAS list.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.12	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4140	MPa	ASTM D638
Tensile Strength (Yield)	65.5	MPa	ASTM D638
Tensile Elongation (Break)	8.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength (Yield)	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	143	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
CLTE - Flow	3.2E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.22	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method

Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.18 mm, Values per RTP Company testing.)	V-1		UL 94
Additional Information			
Molding Shrinkage, Linear-Flow, ASTM D955, 6.35mm: 5mm/m.			
Injection	Nominal Value	Unit	
Rear Temperature	288 - 343	°C	
Middle Temperature	288 - 343	°C	
Front Temperature	288 - 343	°C	
Mold Temperature	65.6 - 121	°C	
Injection Pressure	68.9 - 103	MPa	

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#### Recommended distributors for this material

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