

LNP™ STAT-KON™ DE0021E compound

Polycarbonate
SABIC Innovative Plastics

Message:

LNP STAT-KON* DE0021E is a compound based on Polycarbonate resin containing Carbon Fiber, Flame Retardant. Added features of this material include: Easy Molding.
Also known as: LNP* STAT-KON* Compound DC-1002 EM FR ECO
Product reorder name: DE0021E

General Information			
UL YellowCard	E207780-101284513		
Filler / Reinforcement	Carbon fiber reinforced material		
Features	Good formability		
	Flame retardancy		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow: 24 hours	0.10 - 0.30	%	ASTM D955
Transverse flow: 24 hours	0.20 - 0.40	%	ASTM D955
Vertical flow direction: 24 hours	0.29 - 0.43	%	ISO 294-4
Flow direction: 24 hours	0.060 - 0.32	%	ISO 294-4
Water Absorption (Equilibrium, 23°C, 50% RH)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	9160	MPa	ASTM D638
--	9360	MPa	ISO 527-2/1
Tensile Strength			
Fracture	115	MPa	ASTM D638
Fracture	112	MPa	ISO 527-2
Tensile Elongation			
Fracture	1.8	%	ASTM D638
Fracture	2.1	%	ISO 527-2
Flexural Modulus			
--	8220	MPa	ASTM D790
--	8500	MPa	ISO 178
Flexural Strength	170	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			

23°C	37	J/m	ASTM D256
23°C ²	7.3	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	350	J/m	ASTM D4812
23°C ³	31	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	9.40	J	ASTM D3763
--	7.60	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, unannealed, 3.20mm	93.3	°C	ASTM D648
1.8 MPa, unannealed, 64.0mm span ⁴	96.6	°C	ISO 75-2/Af
Linear thermal expansion coefficient			ASTM E831, ISO 11359-2
Flow: -40 to 40°C	1.7E-5	cm/cm/°C	ASTM E831, ISO 11359-2
Lateral: -40 to 40°C	6.1E-5	cm/cm/°C	ASTM E831, ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 - 1.0E+6	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, Testing by SABIC)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0 - 6.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	249 - 260	°C	
Middle Temperature	254 - 266	°C	
Front Temperature	260 - 271	°C	
Processing (Melt) Temp	254 - 288	°C	
Mold Temperature	37.8 - 65.6	°C	
Back Pressure	0.172 - 0.344	MPa	
Screw Speed	30 - 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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