

UNISOFT TPE™ ST-78A-NT-2-01

Styrene Ethylene Butylene Styrene Block Copolymer

UNITED SOFT PLASTICS, Inc.

Message:

TPE Compound based on Styrene-Ethylene/Butylene-Styrene Block Copolymer

General Information			
Features	Bondability		
	Good Adhesion		
	Low Density		
Uses	Adhesives		
	Bonding		
Agency Ratings	FDA Unspecified Rating		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.990	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.50 to 2.2	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	78		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6.55	MPa	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	165 to 190	°C	
Front Temperature	190 to 210	°C	
Nozzle Temperature	210 to 230	°C	
Mold Temperature	30.0 to 65.0	°C	

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Recommended distributors for this material

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