# Kingfa MF-40

## Polypropylene

## Kingfa

#### Message:

Kingfa MF-40 is a polypropylene material, which contains 40% mica filler. This product is available in North America or Asia Pacific.

The main features of Kingfa MF-40 are:

flame retardant/rated flame

High stiffness

anti-warping

Typical application areas include:

electrical appliances

home apps

**Automotive Industry** 

General Information			
Filler / Reinforcement	Mica filler, 40% filler by weight		
Features	Low warpage		
	Rigidity, high		
Uses	Home appliance components		
	Household goods		
	Application in Automobile Field		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C)	0.30 - 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	95		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (23°C, Injection Molded)	73.0	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break, 23°C, Injection Molded)	11	%	ASTM D638
Flexural Modulus <sup>3</sup> (23°C, Injection Molded)	7080	MPa	ASTM D790
Flexural Strength <sup>4</sup> (23°C, Injection Molded)	104	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	56	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Loa	d (0.45		
MPa, Unannealed, 6.40 mm, Injection	on		
Molded)	150	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	НВ		UL 94
Additional Information			
Filler Content, ISO3451/1, Method	A: 40%		
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	2.0 mm/min		
4.	2.0 mm/min		

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#### Recommended distributors for this material

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