# Sinvicomp DBS3025

### Rigid Polyvinyl Chloride

Teknor Apex Asia Pacific PTE. LTD.

#### Message:

SINVICOMP DBS3025 is a rigid polyvinyl chloride material. This product is available in the Asia-Pacific region and is processed by extrusion. The main characteristics of SINVICOMP DBS3025 are: impact resistance.

The typical application fields of SINVICOMP DBS3025 are: electrical/electronic applications

General Information			
Features	Medium impact resistance		
Uses	Electrical/Electronic Applications		
	Profile		
Forms	Powder		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50 - 1.54	g/cm³	ASTM D792
Volume density-(g/cc) <sup>1</sup>	0.650		
Thermal stability-Congo Red (190°C)	> 30.0	min	BS 2782
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	39.2	MPa	ASTM D638
Tensile Elongation (Break)	150	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	98	J/m	ASTM D256
Additional Information			

Typical temperature profile for SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP. Feeding zone: 160°C compression zone: 160°C ~170°C Mixing zone: 170°C ~180°C Nozzle/Die Zone: 180°C

NOTE

1. Method: JIS 6721

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#### Recommended distributors for this material

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