# Elastocon® 8058HL

#### Thermoplastic Elastomer

### **Elastocon TPE Technologies**

### Message:

General Information

Elastocon® 8058HL is a colorable thermoplastic elastomer formulated for applications that require rubber-like properties and a reduced coefficient of friction. Elastocon® 8058HL is FDA compliant and well suited for consumer goods and industrial applications requiring U.V. stability. Elastocon® 8058HL can be overmolded to polypropylene.

Additive	UV stabilizer			
Features	Low friction coefficient			
	Good UV resistance			
	Soft			
Uses	overmolding			
	Industrial application			
	Consumer goods application field			
A	FDA not made d			
Agency Ratings	FDA not rated			
Appearance	Available colors			
Forms	Particle			
Processing Method	Blow molding			
	Extrusion			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.03	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	58		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress (100% Strain)	1.98	MPa	ASTM D412	
Tensile Strength (Yield)	5.67	MPa	ASTM D412	
Tensile Elongation (Break)	690	%	ASTM D412	
Injection	Nominal Value	Unit		
Rear Temperature	174 - 191	°C		
Front Temperature	179 - 196	°C		
Nozzle Temperature	185 - 204	°C		
Mold Temperature	21.1 - 37.8	°C		
Injection Rate	Moderate-Fast			
Back Pressure	0.345 - 0.689	MPa		

Elastocon® thermoplastic elastomers are shear dependent and have been formulated to process on conventional thermoplastic equipment for injection molding, extrusion or blow molding.

Extrusion	Nominal Value	Unit
Hopper Temperature	< 79.0	°C
Cylinder Zone 1 Temp.	191 - 232	°C
Cylinder Zone 2 Temp.	191 - 232	°C
Cylinder Zone 3 Temp.	191 - 232	°C
Cylinder Zone 4 Temp.	191 - 232	°C
Cylinder Zone 5 Temp.	191 - 232	°C
Die Temperature	191 - 232	°C
Extrusion instructions		

Compression ratio: 2.5 to 3.0

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#### Recommended distributors for this material

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