MARPOL® HDM 504-RC

High Density Polyethylene

Marco Polo International, Inc.

Message:

Description: MARPOL® HDM 504-RC is a post-consumer HDPE resin

Processing: Injection molding

| General Information | | | |
|--|-------------------------------------|----------|-------------|
| Filler / Reinforcement | Polypropylene, 15% filler by weight | | |
| Recycled Content | Yes | | |
| Features | High density | | |
| Processing Method | Injection molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.960 | g/cm³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 5.0 | g/10 min | ASTM D1238 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Yield) | 20.7 | MPa | ASTM D638 |
| Flexural Modulus | 896 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | 110 | J/m | ASTM D256 |
| Additional Information | Nominal Value | Unit | |
| Weight Loss on Heating - Moisture ¹ (105°C) | 0.010 | % | |
| NOTE | | | |
| 1. | KW-MA-1 | | |

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