## Cereplast Compostables® 1010

## Polylactic Acid

**Trellis Bioplastics** 

## Message:

Cereplast Compostables<sup>®</sup> resins are renewable, ecologically sound substitutes for petroleum-based plastic product, replacing nearly 100% of the petroleum-based additives used in traditional plastics. Cereplast Compostables<sup>®</sup> resins are using polymer and additives derived from starch and other renewable resources chemistry. These components are carefully blended together on state-of-the-art compounding equipments. All Cereplast Compostables<sup>®</sup> resins, including Compostable 1010, are certified as biodegradable and compostable in the United States and Europe, meeting BPI (Biodegradable Products Institute www.bpiworld.com) standards for compostability (ASTM6400D99, ASTM6868) and European Bioplastics Standards (EN13432).

Compostable 1010 has been designed to have an excellent balance of toughness, rigidity and processability. Compostable 1010 can be processed on existing conventional electric and hydraulic reciprocating screw injection molding machines. Please see our processing guide for processing and material drying guidelines. This can be found at www.cereplast.com.

| General Information                   |                                  |          |             |  |  |
|---------------------------------------|----------------------------------|----------|-------------|--|--|
| Features                              | Good Rigidity                    |          |             |  |  |
|                                       | Environmental protection         |          |             |  |  |
|                                       | Comstable<br>Updatable resources |          |             |  |  |
|                                       |                                  |          |             |  |  |
|                                       | Workability, good                |          |             |  |  |
|                                       | Good toughness                   |          |             |  |  |
|                                       | Biodegradable                    |          |             |  |  |
|                                       |                                  |          |             |  |  |
| Agency Ratings                        | ASTM D 6400                      |          |             |  |  |
|                                       | ASTM D 6868                      |          |             |  |  |
|                                       | EN 13432                         |          |             |  |  |
|                                       |                                  |          |             |  |  |
| Processing Method                     | Injection molding                |          |             |  |  |
| Physical                              | Nominal Value                    | Unit     | Test Method |  |  |
| Specific Gravity                      | 1.31                             | g/cm³    | ASTM D792A  |  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |                                  |          |             |  |  |
| kg)                                   | 5.0                              | g/10 min | ASTM D1238  |  |  |
| Mechanical                            | Nominal Value                    | Unit     | Test Method |  |  |
| Tensile Modulus                       | 3590                             | MPa      | ASTM D638   |  |  |
| Tensile Strength (Break)              | 38.4                             | MPa      | ASTM D638   |  |  |
| Tensile Elongation (Break)            | 10                               | %        | ASTM D638   |  |  |
| Flexural Modulus                      | 3260                             | MPa      | ASTM D790   |  |  |
| Flexural Strength                     | 61.7                             | MPa      | ASTM D790   |  |  |
| Impact                                | Nominal Value                    | Unit     | Test Method |  |  |
| Notched Izod Impact (23°C)            | 40                               | J/m      | ASTM D256   |  |  |
| Dart Drop Impact                      | 1.13                             | J        | ASTM D5420  |  |  |
| Thermal                               | Nominal Value                    | Unit     | Test Method |  |  |

| Deflection Temperature Under Load (0.45 |      |    |           |  |
|---|------|----|-----------|--|
| MPa, Unannealed)                        | 46.0 | °C | ASTM D648 |  |

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