

RTP 4099 X 94115

Polyphthalamide
RTP Company

Message:
Impact Modified - Glass Fiber - Heat Stabilized

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Additive	Impact modifier heat stabilizer		
Features	Impact modification Thermal Stability		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 - 0.70	%	ASTM D955
Moisture Content	0.050	%	
Primary Additive	15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4140	MPa	ASTM D638
Tensile Strength	75.8	MPa	ASTM D638
Tensile Elongation (Yield)	4.0 - 6.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	117	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	210	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	850	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	288 - 302	°C	
Mold Temperature	121 - 149	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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